



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18713-1
Job Sheet 185772



Part No: RBT18713-1

Part Name: Body



Part Weight: 0 lbs

Job Created: 11/1/18

Due Date: 11/16/18

Type: SOLD

Note: RBT18713 rev.4 IPP REV:A 18.01.05 NEW ISSUE DD VERF:JFS

Ship Via:

Job Qty: ~~4000~~ 14

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Machining-3		JB 18-11-05
110	CNC Lathe	10 pcs	11/16/18	11/16/18	0.00	5.00	MORI SL-154		JB 18-11-05
120	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC2 Machining-4		JB 18-11-05
122	Mill Conv	10 pcs	11/16/18	11/16/18	0.00	5.00	Mill Conv 1		18/11/16
124	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC2 Machining-4		18-11-06
130	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC8 Machining-4		18-11-06
150	Outsource	10 pcs	11/16/18	11/16/18			ATG001-VC	15	18-11-06
160	Packaging	10 pcs	11/16/18	11/16/18	0.00	0.00	Packaging2		NOV 08 2018
170	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC6		38
180	Packaging	10 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		NOV 08 2018
190	QC21-SA	10 Ea	11/16/18	11/16/18	0.00	0.00	QC21		NOV 12 2018

Part Op 110 - 1-Machine as per FOLIO. FB720 FOLIO REV: _____ DWG REV: _____ 2-Debur 3-Engrave part
Descriptions: number and batch number Using Marktronic engraver as per DWG.
122 - 1-Machine flats as per DWG. 2-Debur
150 - Issue P/O to ATG : PO 041621 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBT18713-1 Rev. 4 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.375	6061-T6 Round Bar 1.375"	3.5000 ft (.35 ea)	90-Start up Operation	5000802

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.375	4	15	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S124695



Part: RBT18713-1

Job No: 185772

Serial No/Batch: S124695

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 11/05/18

ations

not be found.

Plex 11/1/18 2:46 PM Dart.lajeunesse.marie

DAS
62
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

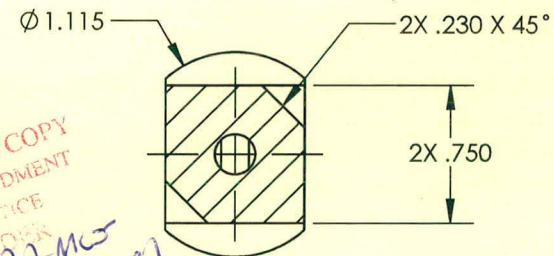
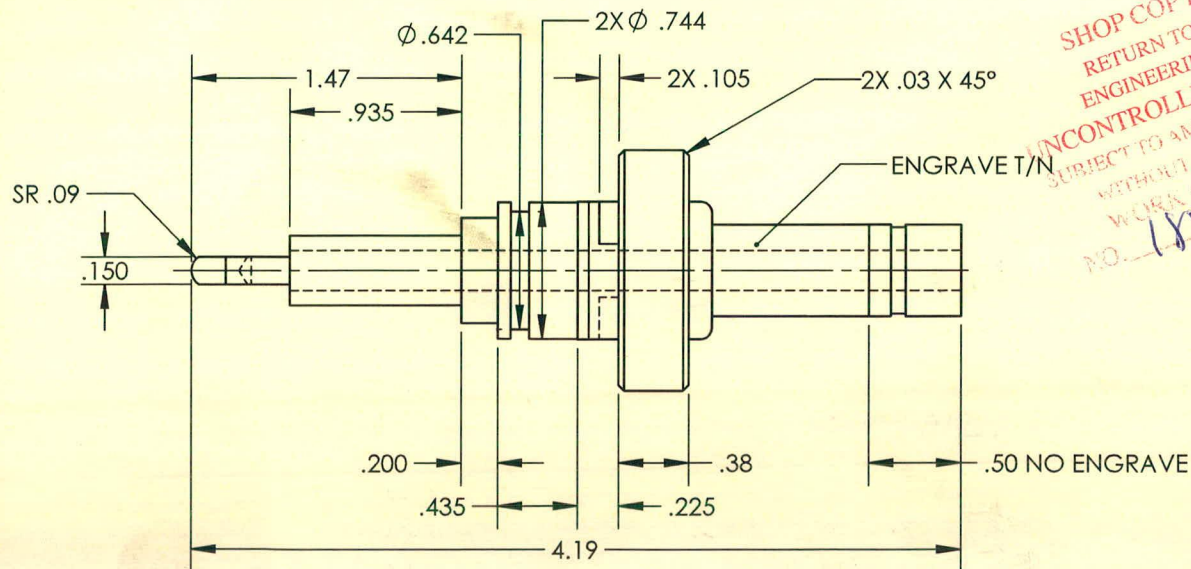
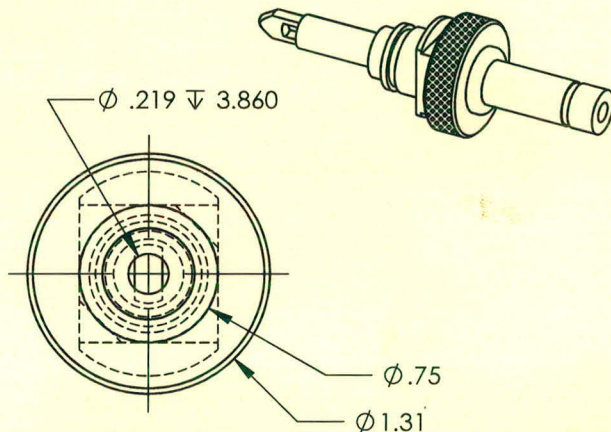
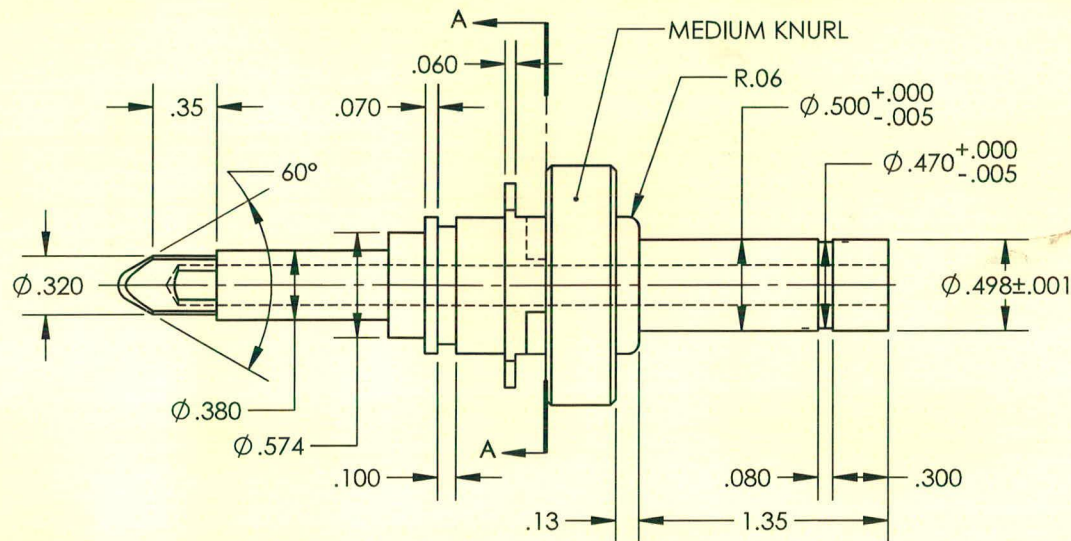
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		MODIFIED TO WORK WITH COUPLING.			1/11/2013	BIM	SE
1B	14-0162	-1 ADDED MISSING DIM Ø.75.			9/24/2014	DJN	VT
4	15-0331	-1 CH'D DIM WAS 4.18 IS 4.19. DELETED DIM Ø.010. ADDED DIMS SR.09, .35.			10/12/2015	DPD	JAG



SECTION A-A

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER NO. 18772 MCS
 18/4/07

(-1)
 BODY

DART AEROSPACE	
TITLE ENGINE OIL DRAIN PLUG	
DWG NO. RBT18713-1	REV 4
MAT'L 6061	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH RED ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45° OR .016R	SPEC MIL-A-8625, TYPE II, CLASS II
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL RR 250 SERIES, C40B
SCALE 1:1	DATE 3/1/2005 SHEET 2 OF 2

DART AEROSPACE LTD		Work Order: 185772
Description: Engine oil Drain plug Body		Part Number: RBT18713-1
Inspection Dwg: RBT18713-1	Rev: 4	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 1.31	±.010	1.3105	✓		Vernier	JB-05
Ø 1.115	±.005	1.115	✓		vernier	JB-05
Ø .75	±.010	.750	✓		Vernier	JB-05
Ø .320	±.005	.3205	✓		Mic	VHS-02
Ø .380	±.005	.3796	✓		mic	VHS-02
Ø .574	±.005	.5734	✓		mic	VHS-02
Ø .642	±.005	.642	✓		Vernier	JB-05
Ø .744	±.005	.745	✓		mic	VHS-02
Ø .500	±.005	.4979	✓		mic	VHS-02
Ø .470	±.005	.4685	✓		vernier	JB-05
Ø .498	±.001	.4979	✓		mic	VHS-02
Ø .219	±.005	.2205	✓		Vernier	JB-05
↓ 3.860	±.005	3.862	✓		Vernier	JB-05
4.19	±.010	4.192	✓		Vernier	JB-05
1.47	±.010	1.470	✓		Optical	comparator
.935	±.005	.935	✓		optical	comparator
.200	±.005	.200	✓		optical	comparator
.435	±.005	.435	✓		optical	comparator
.225	±.005	.226	✓		optical	comparator
.38	±.010	.3805	✓		vernier	JB-05
2x .105	2x ±.005	2x .1055	✓		Optical	comparator
2x .03 X 45°	2x ±.010 X .5°	2x .026 X 45°	✓		optical	comparator
50 No Engrave	±.010		✓			
.35	±.010	.351	✓		Optical	comparator
.070	±.005	.070	✓		Optical	comparator
.100	±.005	.100	✓		optical	comparator
.060	±.005	.060	✓		optical	comparator
.13	±.010	.1305	✓		optical	comparator
1.35	±.010	1.350	✓		optical	comparator
.080	±.005	.0796	✓		optical	comparator
.300	±.005	.300	✓		optical	comparator
R.06	±.010	R.062	✓		RG	-

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62
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Measured by: JB / 11/11/06
Date: 18-11-06

Checked by: B.F.
Date: 18-11-06

QC Inspector:
Date:

Engineering Approval:
(If necessary)

Date:

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041621

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041621

PO Date: 11/6/18

Due Date: 11/8/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ** super duper fast, we got ourselves an AOG**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185772	RBT18713-1	Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBT18713-1 Rev. 4 -Certificate of Conformity is required	Firmed	-	11/8/18	14 pcs	0 pcs	14 pcs	\$20.00/pcs	\$280.00
Grand Total:											\$280.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/8/18 3:04 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916450

Date: 07-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 14 ea	Part: RBT18713-1 ✓ Body Anodize per MIL-A-8625F, Type II, Class 2, red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24041	Rev: 4 PO: PO041621 ✓ Line: 1	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>7/4/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

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38
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